

USER'S MANUAL WARRANTY CARD

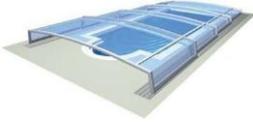


Alukov[®]
COMPLETE YOUR HOME...

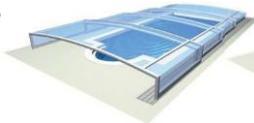
POOL PROGRAM / SWIMMING POOL ENCLOSURES

LOW LINE

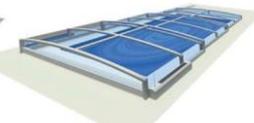
CORONA™



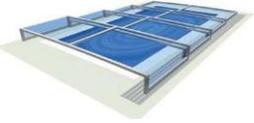
VIVA™



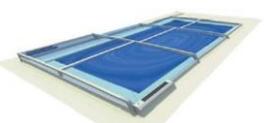
VIVA PRIME



TERRA



TERRA PRIME



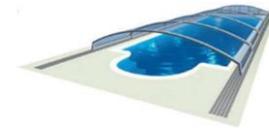
RIVIERA



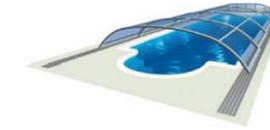
OCEANIC LOW



IMPERIA NEO™ LIGHT
IMPERIA PROGRES

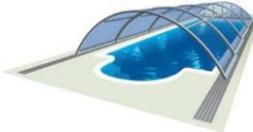


ELEGANT NEO™
ELEGANT

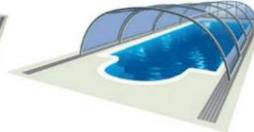


MEDIUM-HEIGHT LINE

UNIVERSE NEO™
UNIVERSE



TROPEA NEO™
TROPEA



HIGH LINE

LAGUNA NEO™
LAGUNA



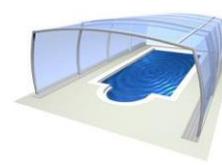
OCEANIC HIGH



VISION™



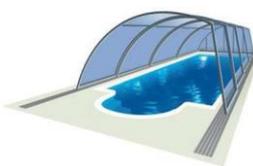
OMEGA™



VENEZIA



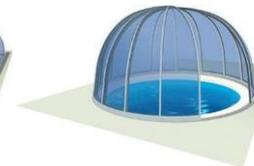
RAVENA



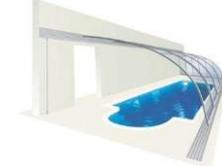
OLYMPIC™



ORIENT



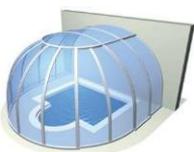
STYLE™



VERANDA NEO™



SPA PROGRAM / WHIRLPOOL ENCLOSURES



OASIS™
SMALL / LARGE



SPA DOME ORLANDO®
SMALL / LARGE



SPA SUNHOUSE®
SPA GRAND SUNHOUSE®

HOME PROGRAM / TELESCOPIC PATIO ENCLOSURES



CORSO GLASS



CORSO ENTR



CORSO SOLID & PREMIUM
CORSO SOLID R & PREMIUM R



CORSO ULTIMA
CORSO ULTIMA R

Dear Customer of ALUKOV a.s. / IPC TEAM,

Thank you for buying our product. This enclosure has been made using state-of-the-art technology from the highest quality materials. We believe that our product will meet all your requirements and expectations. To ensure that the enclosure works properly, it's required that proper installation, operation and maintenance procedures must be followed in this User Manual. Keep the User's Manual / Warranty Card in a safe place.

ALUKOV a.s. continues to upgrade its products by using new materials and applying the latest developments trends within the field. The quality of our products are checked and certified by professionals in the area of quality control ISO 9001, environment ISO 14001 and the French research institute LABORATOIRE NATIONAL D'ESSAIS, based in Paris. Our swimming pool, spa and patio enclosures comply with the safety and quality standard AFNOR NF P90-309. Our enclosures meet the minimum design criteria set forth in the 2021 International Building Code (IBC) as well as the referenced standard ASCE/SEI 7 by the American Society of Civil Engineers and the Structural Engineering Institute entitled „Minimum Design Loads and Associated Criteria for Buildings and Other Structures“.

We hope you enjoy swimming and relaxing in your retractable pool, spa or patio enclosure.

ALUKOV a.s.
Manufacturer of Enclosures
INTER POOL COVER TEAM, E.E.I.G.
The World's Most Famous Swimming Pool Enclosures

Important warning:

In the case that the product is delivered without immediate installation, it is necessary to store enclosure in a safe and wind-protected place.

It is also necessary to secure the enclosure against wind with securing straps and cover with a UV-stable tarpaulin against debris, scratches and sunshine. There is a plastic film that remains on the polycarbonate to protect during shipping. If this is not removed immediately after delivery, the film can become difficult to remove and may cause permanent damage. This is not covered by warranty.

Contents:

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Description of the Enclosure	10

Key to symbols:

-  ... warning symbol indicate possible health hazards
-  ... symbol indicate possible dangers
-  ... tip provides useful advice and additional information

The manufacturer reserves the right to make technical modifications to the product.

POOL PROGRAM - Technical Description of Swimming Pool Enclosures:

ELEGANT NEO™, IMPERIA NEO™ - light, UNIVERSE NEO™, TROPEA NEO™, LAGUNA NEO™, CORONA™, ELEGANT, IMPERIA Progres, OCEANIC – low version, RIVIERA, VIVA™, VIVA PRIME, TERRA, TERRA R, TERRA PRIME, TERRA R PRIME, TROPEA, UNIVERSE, LAGUNA, OCEANIC – high version, OMEGA™, OLYMPIC™, ORIENT, RAVENA, VENEZIA, VISION™, VERANDA NEO™, STYLE™, ATYP and COMBI are used for covering swimming pools. The enclosure protects the water against pollution and thus reduces the need to clean the swimming pool. At the same time it warms the water free of charge. The enclosure also secures the swimming pool against unsupervised children or pets entering the water.

The swimming pool enclosure consists of a system of sliding segments with an arched or partially arched shape. The structure of the swimming pool enclosure is made of special aluminum sections, which become stronger when curved to the needed radius. The paneling of the segments is made of hollow or compact polycarbonate, which is shaped into curved sections, and thus the shaped polycarbonate also strengthens the structure of the segments. The enclosure is designed especially for family swimming pools. The product is easy to operate and maintain. Most of the segments of the enclosure can be shifted by a single adult.

SPA PROGRAM - Technical Description of Spa Enclosures:

OASIS™ – Small, OASIS™ – Large, SPA DOME ORLANDO® - Small, SPA DOME ORLANDO® – Large, SPA SUNHOUSE®, SPA GRAND SUNHOUSE® are mostly used for covering a spa. These products, besides protecting the spa against the weather primarily create a unique interior space which does not visually separate the user from the vicinity and also increases user comfort when relaxing in the spa.

HOME PROGRAM / Sliding terrace enclosures – Technical Description of Variable Enclosure Systems:

Sliding terrace enclosures CORSO™ ENTRY, CORSO™ SOLID, CORSO™ SOLID R, CORSO™ PREMIUM, CORSO™ PREMIUM R and CORSO™ GLASS are designed for multipurpose covering of house terrace, to improve the terrace environment, and to protect terrace furniture against the adverse effects of the weather. These enclosures largely increase utility value of the terrace. Sliding terrace enclosures CORSO™ ENTRY, CORSO™ SOLID, CORSO™ SOLID R, CORSO™ PREMIUM, CORSO™ PREMIUM R and CORSO™ GLASS increase the time you may use your terrace, whatever the weather.

Under the HOME PROGRAM these products can be used to cover swimming pools or spa to be placed in the immediate vicinity of the house. Besides the protection of swimming pools or spa against the adverse effects of the weather, these products extend possibilities of protection and use of swimming pool placed in the immediate vicinity of the house and thus increase the utility value of such created interior space.

Used Materials:

PROFILES

Aluminum alloy: AlMgSi 0.5 F 22

Standard: EN-AW-6063 T6, EN-AW-6060 T6 section strength within the range 180 - 250 N/MPa

Surface finish: Anodized (tracks only): Natural anodizing(C-0), Bronze anodizing(C-33). Thickness 15 -20 µm

Powder Coated Finish: White RAL 9010, Anthracite DB 703(Charcoal), Silver RAL 9006, Antique Brown

Thickness of walls sections: 1.4 - 3 mm

Lengths of anodized and powder-colored sections: 4500 - 12000 mm

POLYCARBONATE

Types of polycarbonate: 4 mm compact, 3 mm compact, 8 mm twin wall, 10 mm twin wall, 10 mm quad wall

Number of cells: single-cell (1K), triple-cell (3K), compact (K)

Thermal insulation: 1K (10mm) U=3,1 W/m²K; 1K(8mm) U=3,7 W/m²K; 3K (10 mm) U=2,5 W/m²K; K (4mm) U=5,3 W/m²K; K (3mm) U = 5,5 W/m²K

Light transmission: (100% clear window glass): 1K =50-80%; 3K =40-70%; K (4mm) =86%; K (3mm) = 87%

Colors: transparent, white – structures (for SPA PROGRAM only), smoke

Operating temperature: from -40°C to +120°C

GLASS

Safety glass 33.1. CONNEX Safety glass 44.1. CONNEX Toughened glass 66.4. CONNEX

CONNECTING MATERIAL

Stainless-steel screws and rivets - class A4, A2 Aluminum rivets

Stainless-steel high strength rivets

SEALING ELEMENTS

Sealing brushes in the stainless-steel and the aluminum section Sealing rubbers for polycarbonate of EPDM

Sealing sections between the segments made of thermoplastic and softened PVC, MULTIFLEX

ADDITIONAL METAL ACCESSORIES

Stainless-steel latch plates, stainless-steel latch pegs, stainless-steel lock fittings made of special alloy, aluminum adjustable and fixed corner connections, stainless-steel anchoring material, aluminum handles handrails, handles and pulleys

ADDITIONAL PLASTIC ACCESSORIES

Blind flanges of sections, plastic handrails, handles and pulleys, plastic clamps, plastic anchoring material

USER GUIDE

POOL PROGRAM/ Sliding terrace enclosures/ HOME PROGRAM:

The enclosure may only be handled by persons acquainted with this User's Manual. The manufacturer supplies the enclosure partially assembled. Attachment of the enclosure to the swimming pool body or to its decking, anchoring onto firm and level surfaces, the assembly and adjustment of the enclosure should only be performed by authorized technicians or by following the manufacturers instructions

Securing the faces

- Unlocking the faces – Instructions – Appendix 1A
- Locking the faces – Instructions – Appendix 1B

Handling the segments

The segments of the enclosure must be handled with care around other people in the vicinity. The individual segments should be shifted slowly. Before locking into the latch point, slow down and push the latch of the segment lightly above the point of latch - see Fig. 2A; 2B; 2C. Rough handling could damage the latch elements on the segments.

- Manually unlocking the segment latches - instructions - Appendix 2A
- Manually locking the segment latches – Instructions – Appendix 2B
- Automatic latching the segments – Instructions – Appendix 2C
- CORSO NEO™ - Locking segments - instructions - Appendix 4A

Complaints concerning defects caused by rough handling will not be covered under warranty.

The design of pool enclosure allows for a slight torsion deforming of its segments. This is related to segments sliding on the travel rails. This slight deformation does not impact the functioning and stability of the product in any way. While moving the segments it is necessary to gently push the segment stop-block to the stop point of the segment and to secure it there.

SPA PROGRAM: The enclosure may only be handled by persons acquainted with this User's Manual. The manufacturer supplies the enclosure partially assembled.

Attachment of the enclosure onto firm and level surfaces (deviation up to 5 mm/2 m), anchoring on a firm surface, the assembly and adjustment of the enclosure should only be performed by authorized technicians or by following the manufacturer's instructions.

- Unlocking the door – Instructions – Appendix 3A
- Locking the door – Instructions – Appendix 3B

WARNING: Swimming pool enclosures TERRA / TERRA PRIME / CHAMPION / E CHAMPION are always supplied without having an entry door to access the pool.

This is due to their low height. This type of enclosure is not intended for use in a closed position.

Precautions for safe operation of swimming pool, spa or patio enclosures in the case of inclement weather:

The individual segments are equipped with stainless-steel latches to prevent them slipping out of the tracks. The faces are equipped with latches. The latch elements are firmly attached to the structure of the enclosure.

To prevent damage caused by wind, follow the instructions below:

- set and secure the faces
- use all the segment latches to fix the swimming pool, spa or patio enclosure in place and firmly lock them down into the track.
- make sure all doors and other openings are closed and locked
- in cases of strong wind, do not slide the segments on the swimming pool, spa or patio enclosure and do not open any doors or other openings. The enclosure should be in a Full Locked Position
- prevent people from entering or going near the swimming pool, spa or patio enclosure
- the manufacturer only ensures the resistance of the product to a wind speed of up to 100 km/h* if all the above listed conditions are observed (with higher wind speeds, it is necessary to consult the manufacturer about extra security measures)



To prevent damage caused by overloading segments, follow the instructions below:

- do not place any objects on the segments
- clean snow from the surface of the swimming pool, spa or patio enclosure
- prevent people from walking, sitting, or standing on the segments of the swimming pool, spa or patio enclosure



All our swimming pool, spa, and patio enclosures can be covered for a short time by a maximum layer of 4 inches of fresh snow*. However, snow has to be removed regularly. The weight of wet mature snow is several times higher than that of fresh snow. Snow must be removed gradually in small portions, preferably symmetrically and simultaneously from both sides, so that the structure is not loaded on one side.



When the construction is loaded with snow or other things, it is strictly forbidden to enter the swimming pool, spa or patio enclosure*.



For additional information about the load-bearing capacity of your swimming pool, spa or patio enclosure please contact your local IPC team member or the manufacturer.

Other options to protect the structural integrity of a swimming pool, spa or patio enclosure in winter conditions:

- heating of the swimming pool may allow the snow on the surface to melt.
- if it is not possible to remove snow regularly, the manufacturer recommends that the segments of the enclosure should be stacked on top of one another and secured after the end of the swimming season



Handling the parts of the swimming pool, spa or patio enclosures and sliding the segments must be done with special care so as not to harm people in the vicinity of the swimming pool, spa or patio enclosure and to prevent damage to the enclosure or the property of others.

Maintenance of the swimming pool, spa or patio enclosure:

- clean the surface of the enclosure (be careful when cleaning the surface of polycarbonate which is easily scratched) - as needed
- clean the travel paths of the enclosure and remove any foreign objects – depending on environmental factors, as needed
- grease the door hinges and closing mechanisms (once or twice a year, or if needed) - !! avoid contact of oil with polycarbonate !!
- grease the locks e.g. with silicone oil (once or twice a year, or if needed) - !! avoid contact of oil with polycarbonate !!
- rinse the enclosure with water twice a year or as needed
- if water accumulates in the polycarbonate cells, remove the plastic covers from the travel profiles, check for and remove any dirt from inside the travel profile. Condensation inside the twin-walled polycarbonate is normal and it is impossible to avoid it. This condensed water is disposed by drain channels.



General Advice and Recommendations:

- the aluminum profiles and polycarbonate panels can easily be cleaned by hosing down with warm clean water or with a soft cloth made from 100% cotton, using a mild dish detergent solution and rinsing with warm water. NEVER use a solvent based cleaner (ammonia, etc.). AVOID using sponges or brushes that can scratch the polycarbonate's surface.
- The profiles may be cleaned with a sponge; make sure that they do not contain any small impurities such as sand. When cleaning the polycarbonate panels, we recommend using a pressure cleaner (**do not clean the polycarbonate when it is warm from the sun**)
- do not use sharp tools to clean the swimming pool, spa or patio enclosure
- in the case there is pollution of biological origin (such as pollen) on enclosure surface, remove this pollution as soon as possible by rinsing with running water, so you avoid possible stains and color changes
- do not use abrasive cleaners for cleaning the polycarbonate as they may scratch the polycarbonate surface. It is also forbidden to use agents containing benzol, benzene, acetone or other organic solvents, acids or alkali.
- after applying body creams (sunscreen or moisturizer), extra care should be taken when handling the enclosure, otherwise permanent damage to the polycarbonate may occur as a result of the caustic action of the ingredients contained in the creams
- gradually remove fresh snow from the surface of the swimming pool, spa or patio enclosure, to prevent any partially melted snow from freezing
- do not leave the key in the lock for a long time, it will decrease the secure locking of the enclosure and could lead to the possible damage of the internal mechanism of the lock
- ask your pool supplier about the maximum permissible water temperature in the pool. Regular ventilation will prevent the pool water from overheating and thus from damaging the material the pool is made of
- Carefully monitor pH levels in pool water. Recommended pH is 6.8 – 7.6. Failure to maintain this pH level can be harmful and may damage rust-proof parts
- Carefully monitor chlorine levels in pool water. Recommended CL level is 0.3 – 0.8 mg/l. Failure to maintain this chlorine level can be harmful and may damage rust-proof parts.

The materials used are resistant to water and dampness. The difference in temperatures between the outdoor and indoor environment may cause moisture to condensate inside the swimming pool, spa or patio enclosures on the polycarbonate and aluminium sections; it is possible to partially prevent condensation by covering the surface of the water with a pool cover or by using a liquid solar blanket. Condensation also occurs inside the polycarbonate cells. The polycarbonate is embedded in aluminium sections with sealing, which prevents water from flowing directly into the polycarbonate cells and enables condensation to flow out. Condensation of water in the swimming pool, spa or patio enclosure and in the polycarbonate cells does not prevent use of the enclosure or shorten its service life and cannot be the subject of a complaint.

*Pool, spa, and patio enclosures sold in the United States meet the 2021 International Building Code (IBC) as well as the referenced standard ASCE/SEI 7 by the American Society of Civil Engineers and the Structural Engineering Institute entitled "Minimum Design Loads and Associated Criteria for Buildings and Other Structures". All enclosures are designed and built to withstand your local building code requirements for snow and wind.

Electric movement of the enclosure:

All types of swimming pool enclosures with the rail system can be subsequently equipped with an electric drive. For the conditions for using the electric drive see the separate appendix of this User's Manual.

Declaration of Conformity

The product complies with the Declaration of Conformity according to ČSN EN ISO/IEC 17050 – 1

Dear Customer,

Thank you for choosing our product. ALUKOV a.s. guarantees the service of the product you have bought during the entire warranty period. In your own interest we advise you to keep this accompanying booklet in a safe place for the entire warranty period of the product.

WARRANTY TERMS

1. ALUKOV a.s. / IPC TEAM provides 3-year warranty for product functionality, starting on the date when the enclosure is handed over to the customer. The manufacturer writes the date of handover in the warranty card. The warranty covers faults which may occur during the warranty period as a result of material defects or an error in the manufacturing process.
2. ALUKOV a.s. / IPC TEAM provides a 5-year warranty for surface treatment of colour aluminium profiles.
3. ALUKOV a.s. / IPC TEAM provides a 7-year warranty for static rigidity and stability of construction joints. Scope of Warranty: The warranty applies to the static rigidity and stability of construction joints manufactured according to the technological and manufacturing procedures of the company ALUKOV a.s. / IPC TEAM. The manufacturer guarantees that throughout the said warranty period there is no spontaneous disengagement of the construction joints under normal usage.
4. ALUKOV a.s. / IPC TEAM provides a 10-year warranty for the twin wall and compact polycarbonate within the scope specified below by the polycarbonate manufacturer.
5. ALUKOV a.s. provides Extended guarantee of 5 years for the safety glass 33.1.; 44.1.; 66.4.
6. Extended guarantee: No change in color, strength of glass or safety foil for period of 5 years
7. When claim is filed under the warranty, the properly completed warranty certificate must be submitted
8. The date on which the warranty claim was submitted, the date on which the enclosure is taken over for repair and the date on which the enclosure is returned after the repair shall be marked in the warranty certificate by the manufacturing plant.
9. Warranty repairs may only be performed by workers of the company ALUKOV a.s. / IPC TEAM, by trained employees of other sales and assembly firms, or by following the manufacturer's instructions.
10. All users are obliged to use the pool, whirlpool or terrace enclosures in accordance with Service Instructions given below.

Scope of Warranty of polycarbonate board:

- light permeability will not deteriorate by more than 4% over 10 years
- the rigidity of the polycarbonate board will have $> = 2.100$ MPa flexibility module after 10 years
- the polycarbonate will not become brittle and will not lose its firmness After 10 years the tensile strength will be $> = 50$ MPa
- the polycarbonate will not be destroyed by hailstorms for at least 10 years

Terms of the polycarbonate board warranty:

- must not be negatively affected by coupling, fastening or sealing materials
- must not be thermally shaped
- can be exposed to weather effects on the UV side only
- the technological procedures of ALUKOV a.s. / IPC TEAM fully conform to these conditions of the polycarbonate board manufacturer
- must be protected against corrosive chemicals
- must not be mechanically damaged or abraded

Expiry of warranty / Exclusions from warranty:

1. Warranty claims cease to be valid after the expiry of the warranty term.
2. The warranty does not cover damage caused by improper use and unauthorized maintenance.
3. The warranty does not cover damage caused by unauthorized assembly executed by unauthorized staff or not in accordance with the manufacturer's instructions.
4. The warranty does not cover damage caused by external factors, e.g. natural phenomena (overloading caused by a snow layer higher than 10 cm, hailstones bigger than 2 cm on average, wind speeds of higher than 100 km/hr)* or to mechanical damage caused by a third parties.
5. The warranty becomes invalid upon unauthorized adaptation or repairs performed outside of the manufacturing plant, and also by any breach of the warranty terms.
6. The warranty does not cover wear and tear caused by normal use, or damage caused by rough or improper handling.
7. The warranty does not cover oxidization of the surface of stainless and aluminium materials due to exceeding the recommended pH values, free and bound chlorine in the pool water.
8. The warranty does not cover non-standard environmental conditions.
9. Microscopic cracking of the Elox surface finish of the profiles or any colour changes which occur when panels are rolled cannot be considered the subject of a complaint.
10. Warranty does not cover the build-up of condensate inside polycarbonate panel cells.
11. This warranty applies to the original owner and is non-Transferable.

A warranty period of 24 months applies to the extra features of enclosure swimming pools and whirlpools of the company ALUKOV a.s. listed here: Solar motors and Shades (for SPA Dome Orlando, SPA Sunhouse and Oasis).

Consumable parts are covered by a 24-month warranty. Consumable parts for this purpose are those parts which, due to their function and nature, are normally replaced during their lifetime – for example MPVC sealing, EPDM film, and brushes.

The financial risks resulting from damage to the pool, whirlpool or terrace enclosure can be reduced by taking out insurance against damages caused by extraordinary weather conditions.

DISPOSAL

All parts of the enclosure are recyclable. Dispose the enclosure by handing it over to an authorized person in accordance with recycling law.

*Pool, spa, and patio enclosures sold in the United States meet the 2021 International Building Code (IBC) as well as the referenced standard ASCE/SEI 7 by the American Society of Civil Engineers and the Structural Engineering Institute entitled "Minimum Design Loads and Associated Criteria for Buildings and Other Structures". All enclosures are designed and built to withstand your local building code requirements for snow and wind.

CERTIFICATE OF WARRANTY

Type and size of enclosure:

Production No.:

Stamp, signature and telephone number of supplier:

Handover/Receipt:

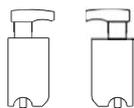
COMPLAINT SHEET

Complaint:

Date of receipt:

Date of delivery:

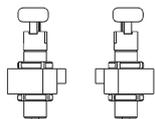
Spare parts / In case of damage or loss, these spare parts can be ordered:



STANDARD latch
(31.534 right, 31.536 left)



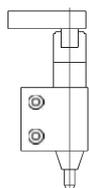
sliding latch (92.003)
Insert into pavement (31.512)



KOMFORT latch
(92.001 right, 92.002 left)



narrow blind flange of the corner section
- progres 110° - (31.747)



PROGRES latch (92.015)



narrow blind flange of the corner section
- progres 125° - (31.748)



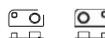
latch plates STANDARD (21.430)



blind flange of the suspension travel (31.945 left, 31.946 right)



latch plates KOMFORT (21.429)



blind flange of the door SPA (31.581 left, 31.580 right)



latch plates
PROGRES (21.437)



front cover
(31.559 left, 31.558 right)



wheel KOM. 15 - 31.902



aluminium door handle (11.758 lockable,
11.759 non-lockable with no catch, 11.760 non-lockable with catch)



peg for the front (21.401)



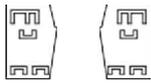
lockable handle (31.937)



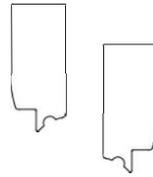
securing pin - Bent pin (21.405, 31.512) securing pin holder (11.408)



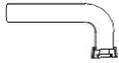
small handrail, non-locking (31.535)



blind flange of the bottom travel SPA (31.923 left, 31.922 right)



blind flange KOMFORT (31.543 right, 31.542 left)



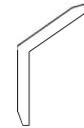
door handle (31.537 black)



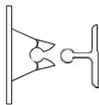
blind flange of the corner section (31.509)



cam lock (21.425 + 21.426)



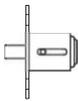
blind flange of the corner section small (31.572)



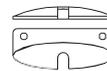
door fastener (21.422)



blind flange of the door rail (31.527 right, 31.526 left)



lock (92.020)



point of latch



key (21.958)



brushes



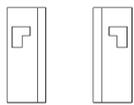
mPVC seal (soft)



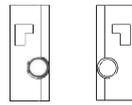
EPDM seal (hard)



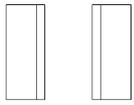
blind flange (31.503 right, 31.502 left)



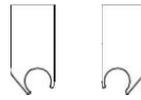
catch blind stop for NEO™ line - non-locking (31.357 right, 31.356 left)



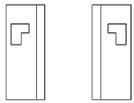
catch blind stop for NEO™ line - locking (31.359 right, 31.358 left)



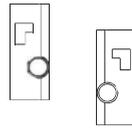
blind stop for NEO™ line - full (31.348 right, 31.347 left)



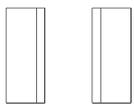
side entrance blind stop for NEO™ line (31.278 right, 31.277 left)



EASY UP blind stop for NEO™ line - non-locking (31.269 right, 31.268 left)



EASY UP blind stop for NEO™ line - locking (31.271 right, 31.270 left)

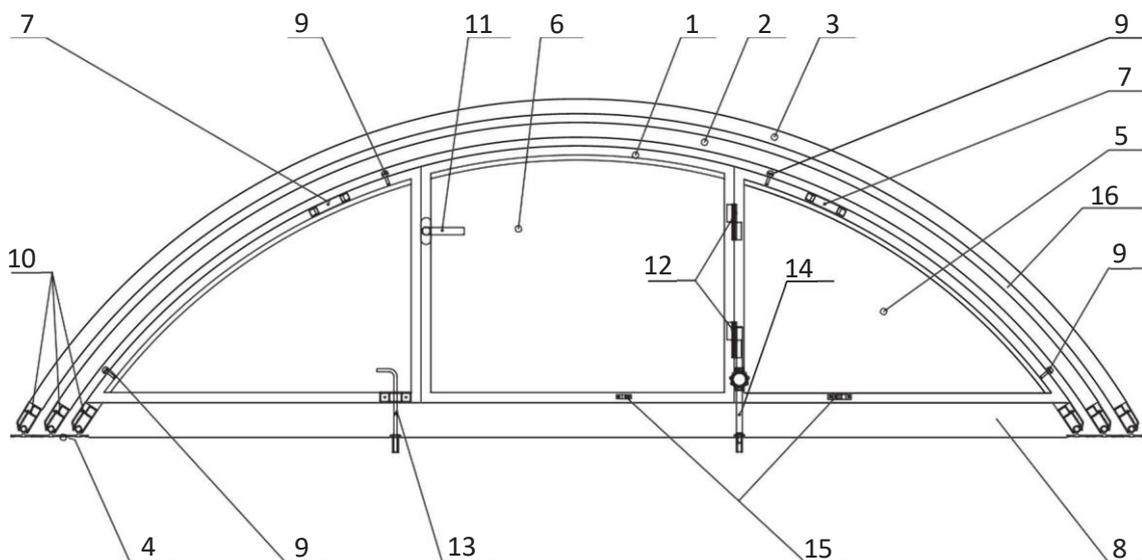


EASY UP blind stop for NEO™ line - bottom part (31.279 right, 31.274 left)



button for NEO™ line (31.344)

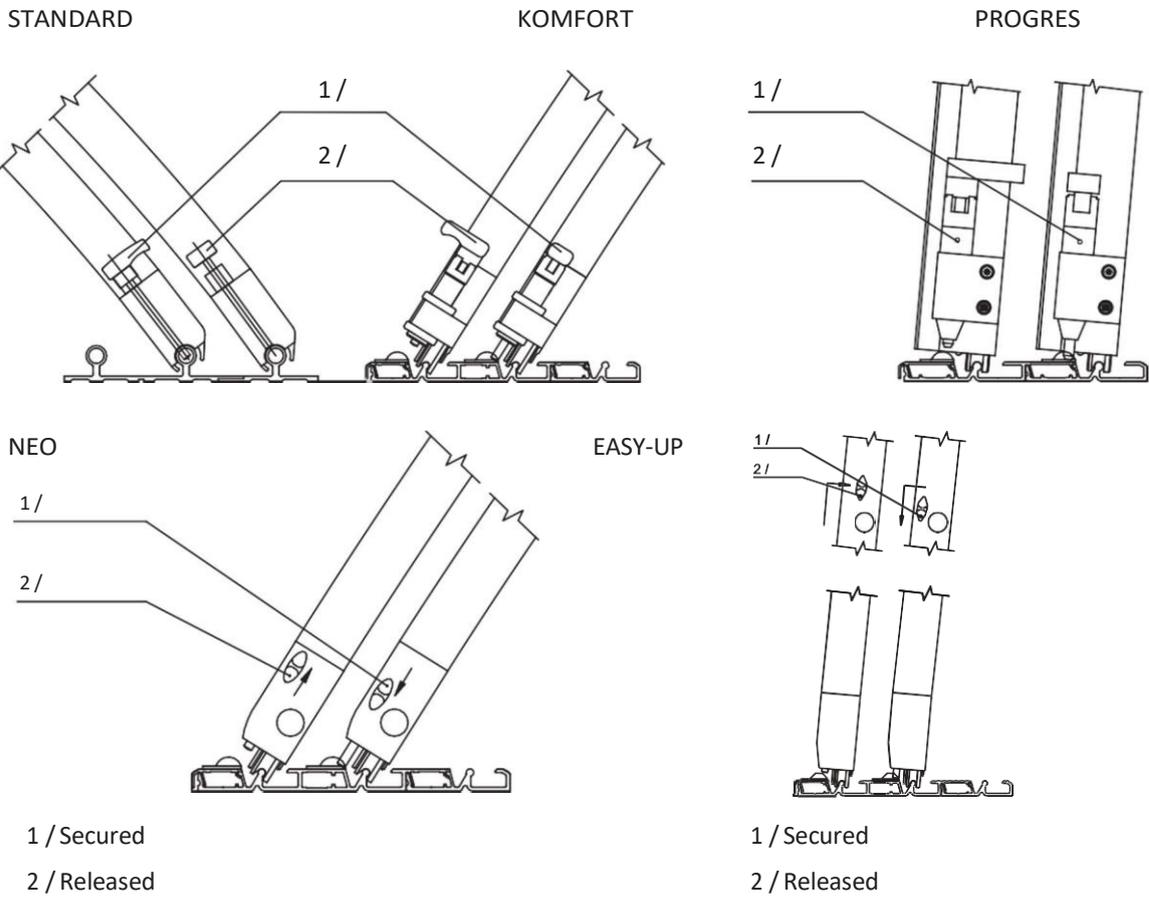
Description of swimming pool roof



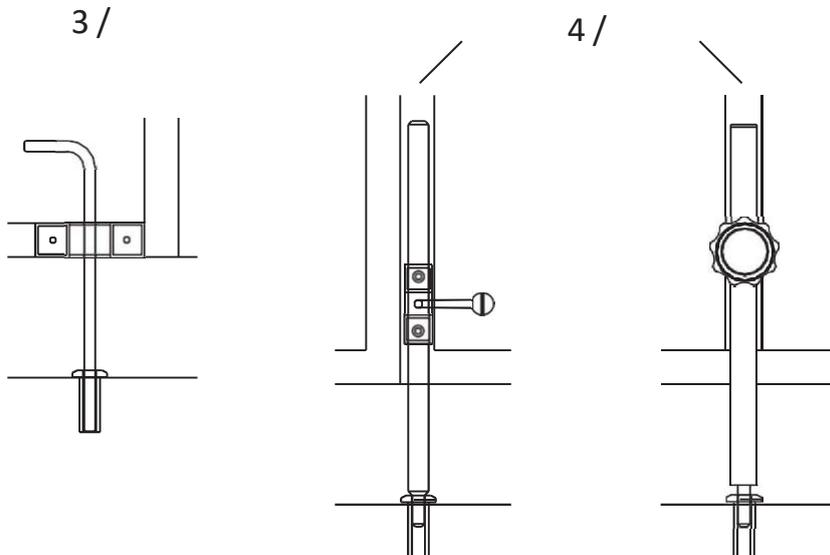
- 1 first segment
- 2 second segment
- 3 third segment
- 4 travel path
- 5 front wall
- 6 front wall door
- 7 handle
- 8 sealing foil EPDM
- 9 securing pin 23 mm
- 10 automatic latch
- 11 plastic door handle
- 12 door hinges
- 13 bent securing pin
- 14 adjustment pin
- 15 open door catch
- 16 sealing between segments

Possible means of securing the roofing structure against the weather

Automatic latching of segments



Securing the front wall



3 / Securing pin - Bent pin
4 / Arrestment pins

Appendix

1A Unlocking the faces



1B Locking the faces



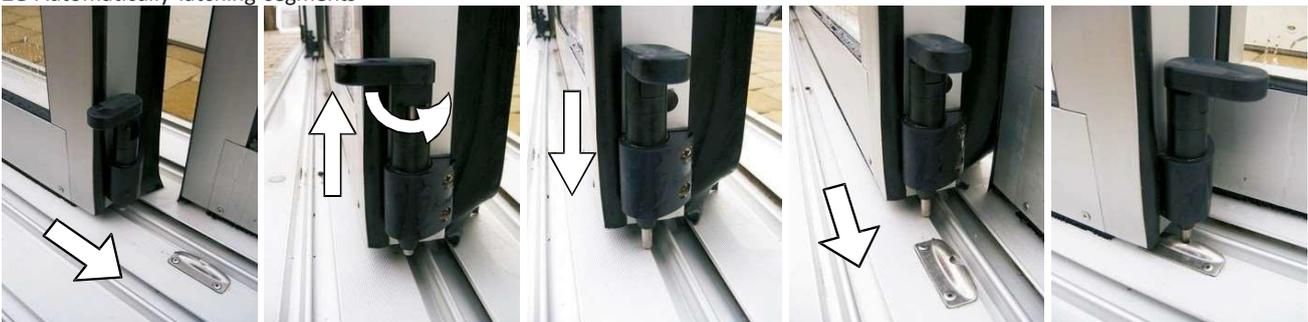
2A Manually unlocking segment latches



2B Manually locking segment latches *



2C Automatically latching segments



* Enclosures with Progres/Grande profiles: To securely lock, the pin handle must be turned counter clockwise so that the pin extends through the bracket and into the hole in the track.

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