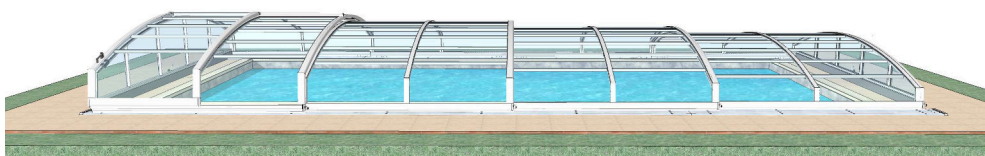


AZURE / ARRESTMENT OF SEGMENTS - REPLACEMENT

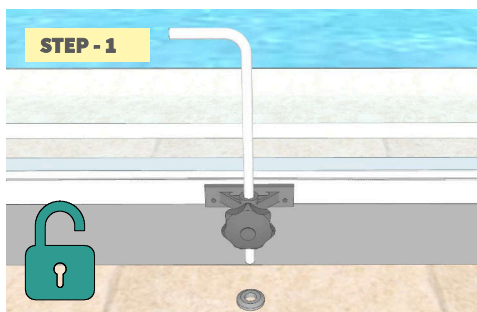
1

THE WORKPLACE - PREPARATION FOR PUSHING ALL SEGMENTS OFF THE RAIL

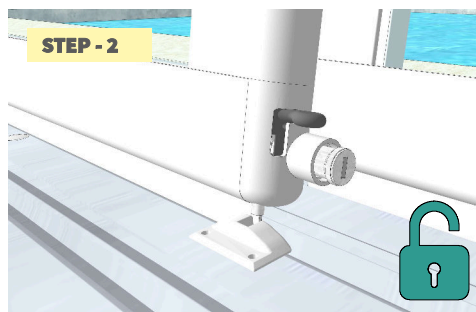
AZURE - ALL SEGMENTS



THESE SECURE PARTS MUST BE UNLOCKED

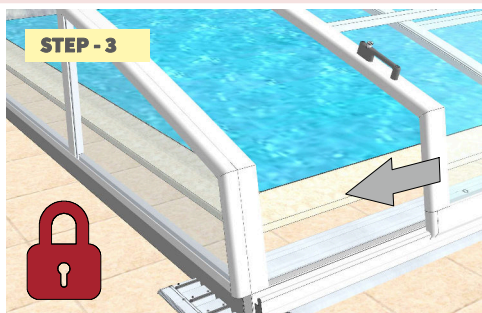


FACE ARRESTMENTS



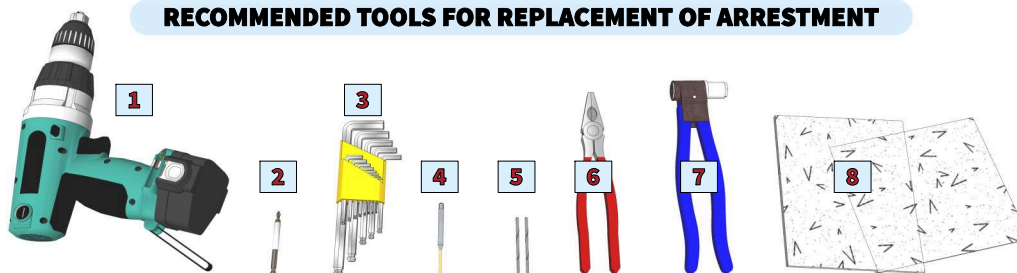
ARRESTMENTS FOR SEGMENTS

THESE SECURE PARTS MUST BE CLOSED THEN LOCKED



CLOSE LATERAL DOOR / LOCK HANDLE

RECOMMENDED TOOLS FOR REPLACEMENT OF ARRESTMENT



1 SCREWDRIVER

2 SCREWDRIVER BIT

3 SET - SOCKET WRENCH

4 INTERNAL THREAD CUTTER - M4

5 DRILL / DIAMETER 3 - 4 MM

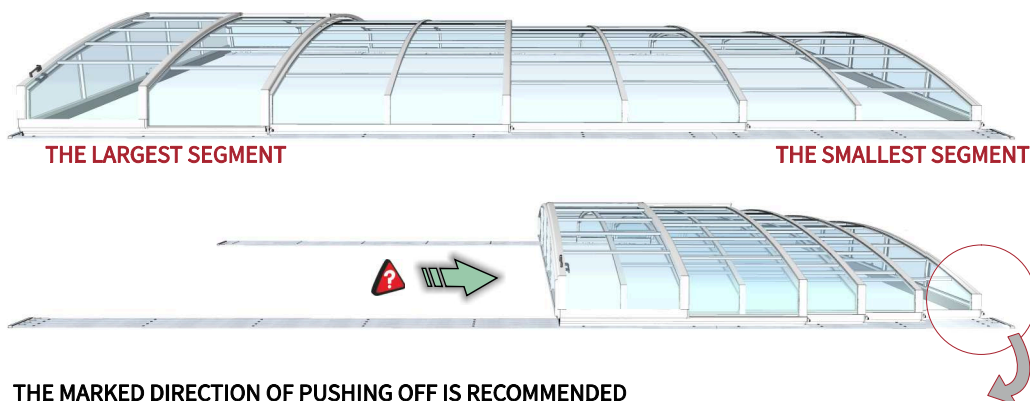
6 FLAT PLIERS

7 RIVET PLIERS

8 SOFT PADS

2

MOVE THE SEGMENTS NEXT TO END THE RAIL / SIDE OF SMALLEST SEGMENT



THE MARKED DIRECTION OF PUSHING OFF IS RECOMMENDED

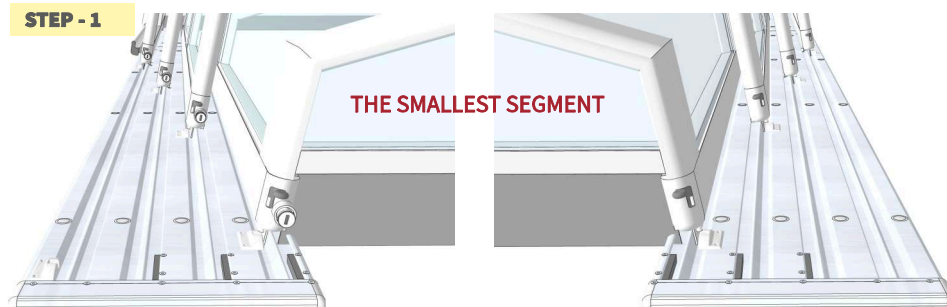
- FOR PUSHING ALL SEGMENTS OFF THE RAIL
- OR ONLY FOR SEGMENTS WITH DAMAGED ARRESTMENTS

ENSURING PARTS REMOVE FROM RAILS ON THIS SIDE ONLY

3

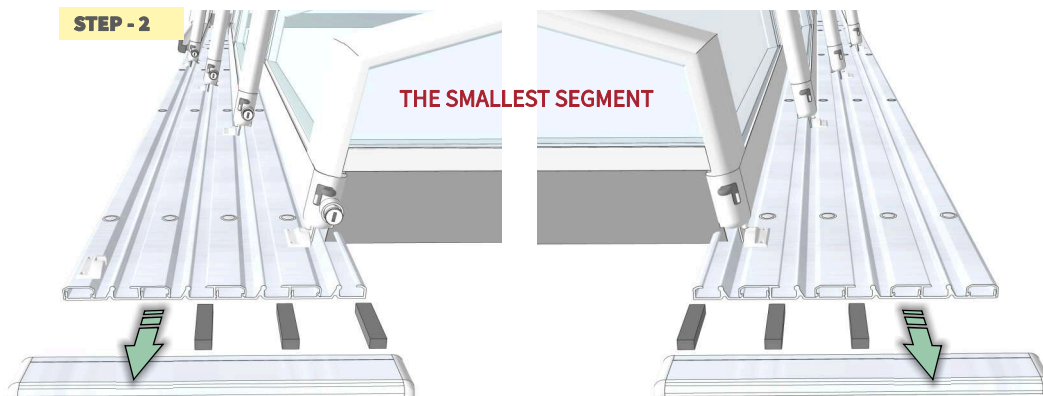
REMOVE OF THESE PARTS - END OF RAILS / PLASTIC STOPPERS

STEP - 1



NOW THE RAILS ARE WITH ENSURING PARTS - END OF THE RAILS / PLASTIC STOPPERS, WHICH ARE OBSTACLES FOR PUSHING ALL SEGMENTS OFF THE RAIL

STEP - 2

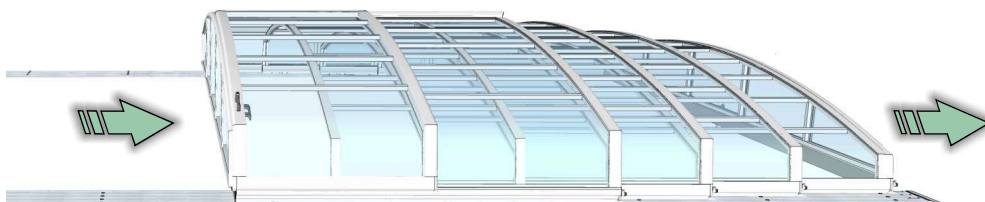


END OF THE RAILS / PLASTIC STOPPERS - REMOVE THEM BY HELP UNDRILLING OF RIVETS !

4

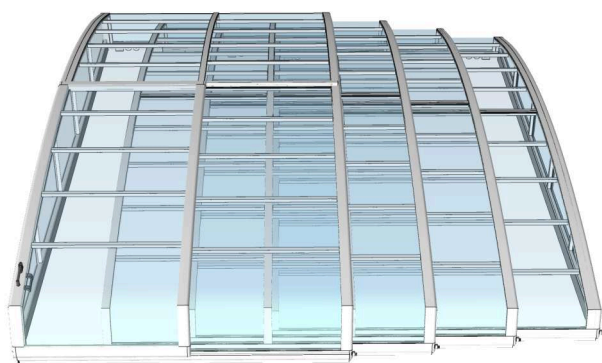
ALL SEGMENTS PUSHING OFF THE RAIL

STEP - 1

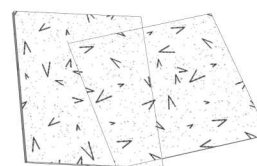


STEP - 2

EACH PUSHING SEGMENT IS NECESSARY TO TURN ABOUT 90° AND EACH SEGMENT MUST LAY ON SOFT PADS AGAINST POSSIBLE DAMAGE DURING EXCHANGE OF ARRESTMENTS



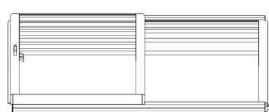
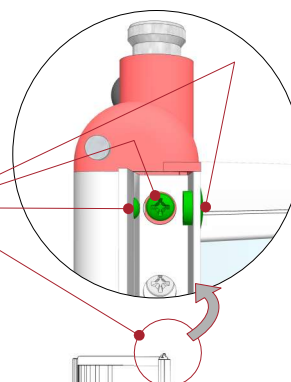
USE SOFT PADS AGAINST DAMAGE OF SEGMENT



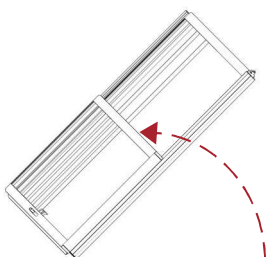
STEP - 3

ACCESS BY SCREWS FOR EACH ARRESTMENT IS POSSIBLE WHEN THE SEGMENT IS PLACED ON THE SIDE OF THE SEGMENT.

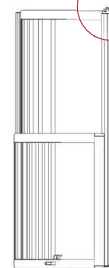
GENERAL ACCESS BY ALL FIXING SCREWS OF EACH ARRESTMENT



EXAMPLE SEGMENT



TURN OVER by 90°

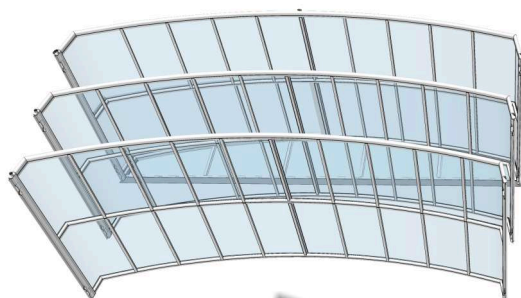


EXAMPLE SEGMENT

5

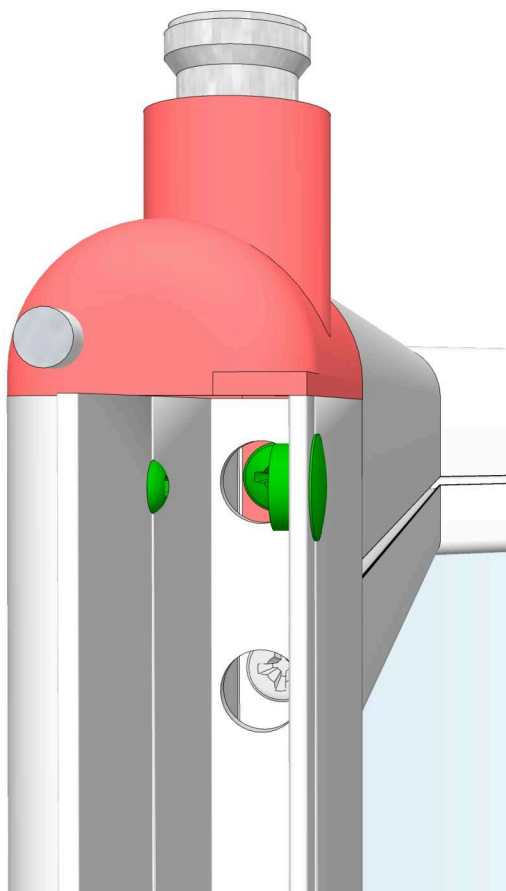
DIVISION OF ALL SEGMENTS INTO TWO GROUPS

ALL SEGMENTS DIVIDED
INTO TWO GROUPS ACCORDING TO FIXING POINTS OF ARRESTMENTS TO SEGMENT

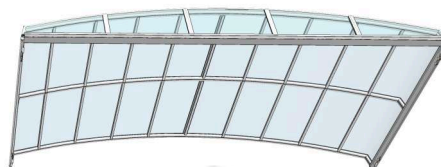


GROUP - A

THE REMAINING SEGMENTS
WITHOUT SMALLEST SEGMENT

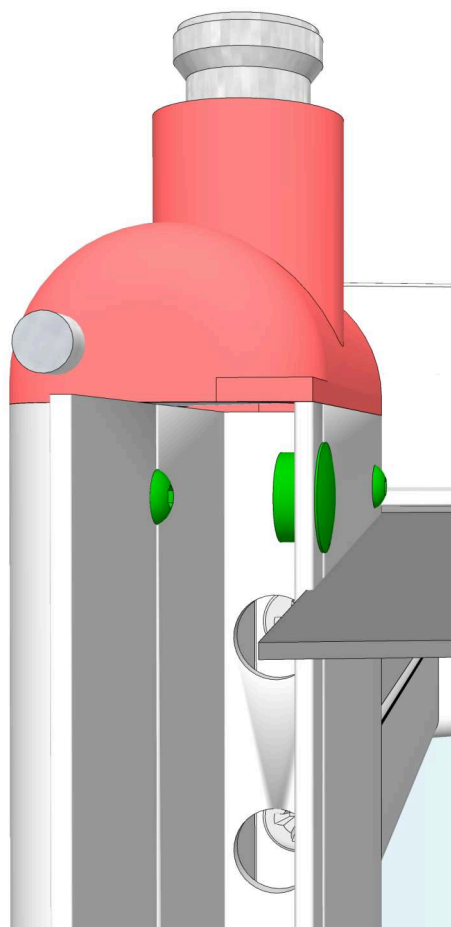


OVERALL THE SMALLEST SEGMENT
IS SET ASIDE FROM THE REMAINING SEGMENTS



GROUP - B

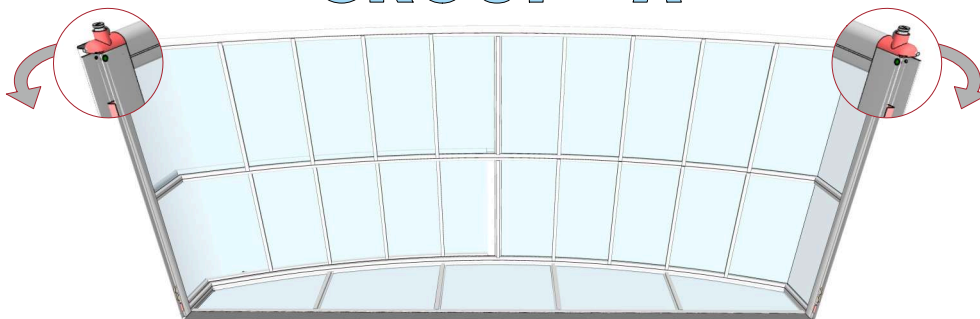
ONLY THE SMALLEST SEGMENT
WITHOUT REMAINING SEGMENTS



6

RECOMMENDED STEPS FOR DISASSEMBLED OF DAMAGED ARRESTMENT

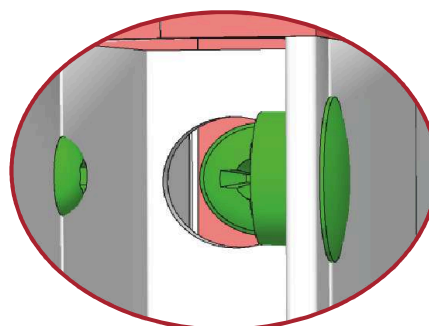
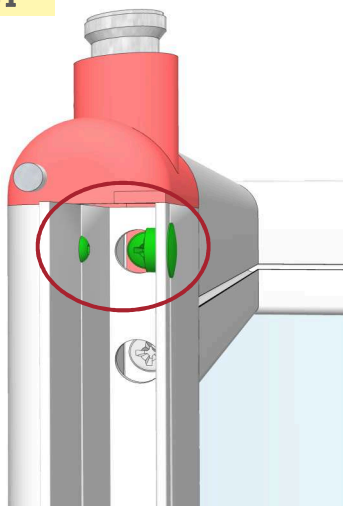
GROUP - A



THE REMAINING SEGMENTS WITHOUT SMALLEST SEGMENT

STEP - 1

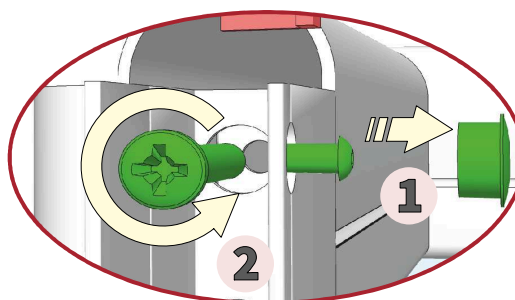
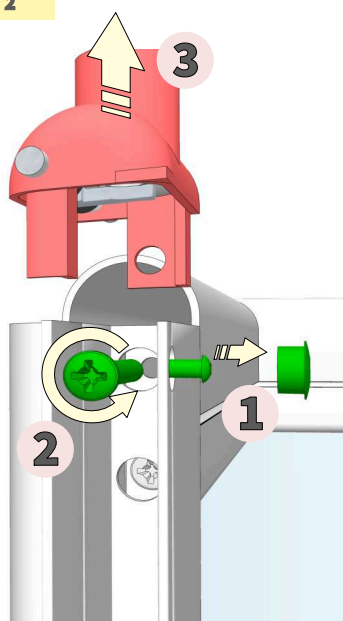
DAMAGED ARRESTMENT



STEP - 2

DISASSEMBLY AND REMOVE

- 1.) Put down this plastic cap and uptighten screw M4x10 by help imbus key
- 2.) Untighten screw 5,5x50 by help cross bit
- 3.) Put down damaged arrestment or remaining parts of this arrestment

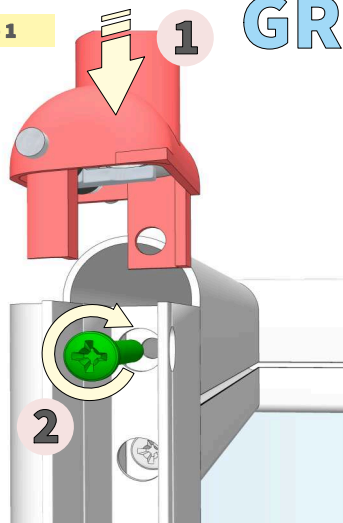


7

RECOMMENDED STEPS FOR ASSEMBLY OF NEW ARRESTMENT

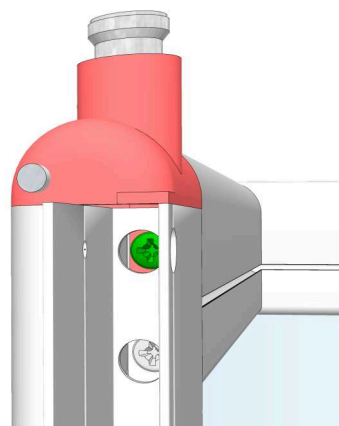
GROUP - A

STEP - 1



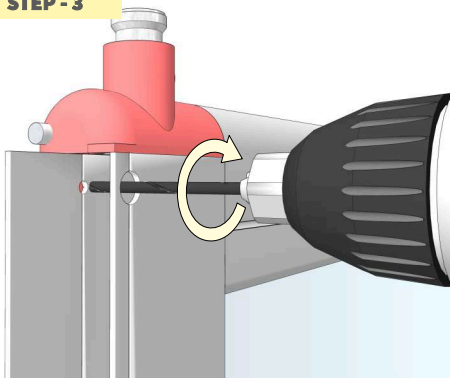
PUT OF NEW ARRESTMENT TO TRAVEL OF SEGMENT THEN ENSURE BY HELP OF SCREW

STEP - 2



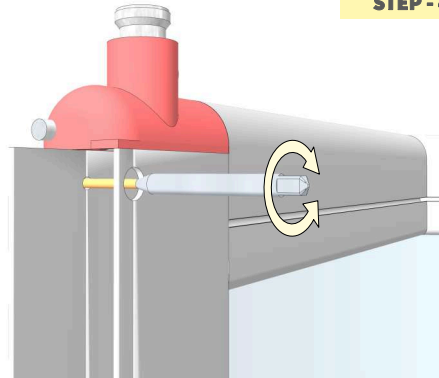
THEN NEW ARRESTMENT ENSURE BY TIGHTEN OF SCREW TO TRAVEL OF SEGMENT

STEP - 3



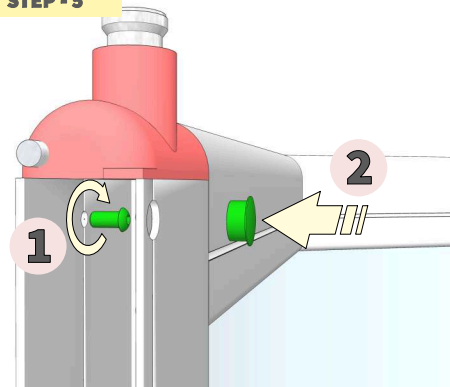
NOW FOR THREAD M4 IS NEED DRILLING HOLE 3MM THROUGH EXISTING DRILLING HOLE INTO NEW ARRESTMENT

STEP - 4



THEN MAKE THREAD M4 BY HELP THREAD M4 CUTTER TO NEW ARRESTMENT

STEP - 5



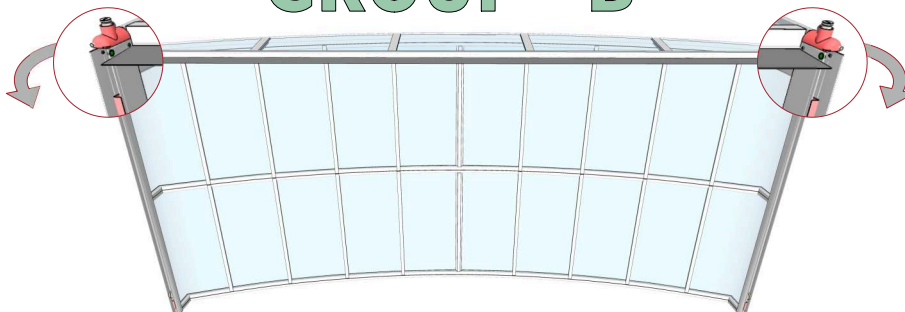
FINISH REPLACEMENT

- 1.) Screw M4x10 put to thread hole and new arrestment ensuring by tighten to travel of segment
- 2.) Plastic cap put to hole in travel of segment

8

RECOMMENDED STEPS FOR REPLACEMENT OF DAMAGED ARRESTMENT

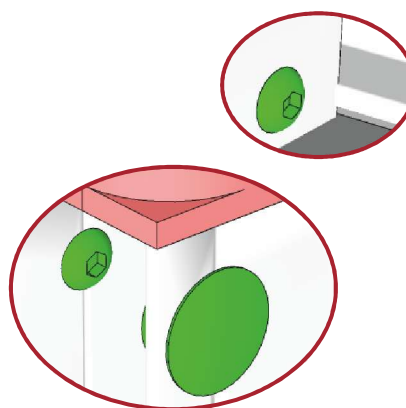
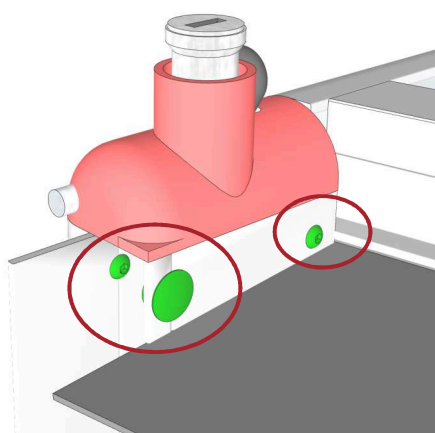
GROUP - B



ONLY THE SMALLEST SEGMENT WITHOUT REMAINING SEGMENTS

STEP - 1

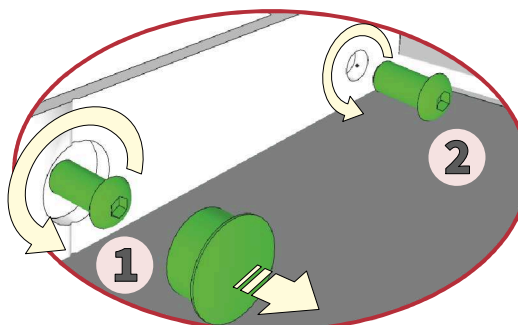
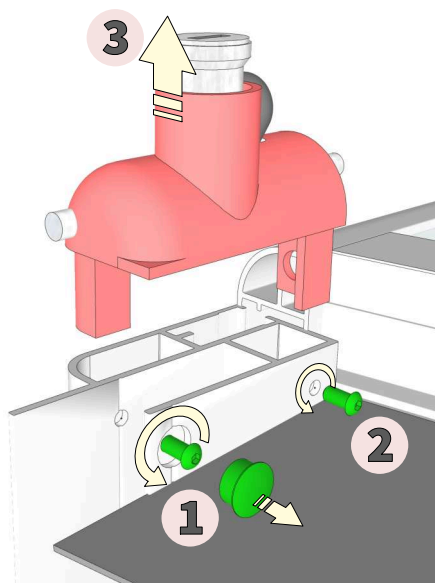
DAMAGED ARRESTMENT



STEP - 2

DISASSEMBLY AND REMOVE

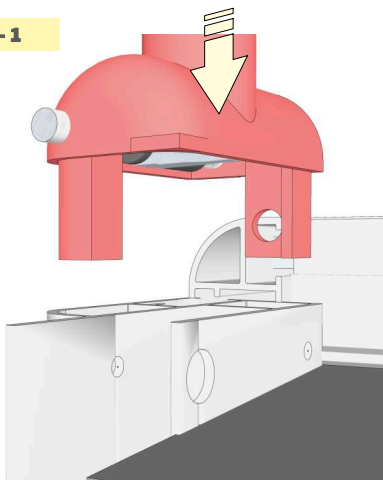
- 1.) Put down this plastic cap and uptighten screw M4x10 by help imbus key
- 2.) Untighten other screw M4x10 by help imbus key
- 3.) Put down damaged arrestment or remaining parts of this arrestment



9

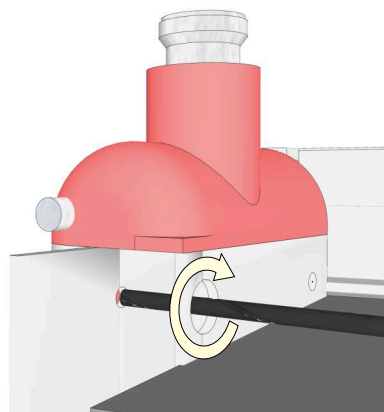
RECOMMENDED STEPS FOR ASSEMBLY OF NEW ARRESTMENT

STEP - 1



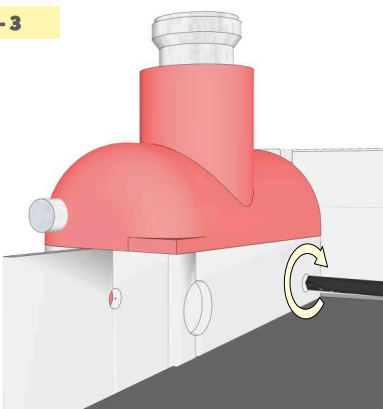
PUT OF NEW ARRESTMENT TO TRAVEL OF SEGMENT

STEP - 2



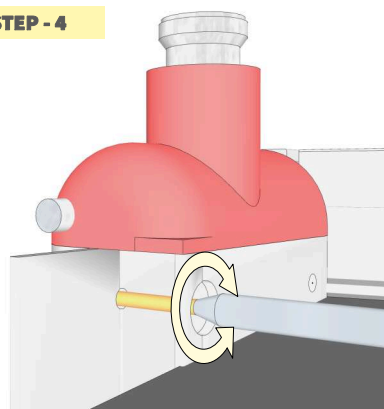
NOW FOR THREAD M4 IS NEED DRILLING TWO HOLES 3MM THROUGH EXISTING DRILLING HOLES INTO NEW ARRESTMENT

STEP - 3



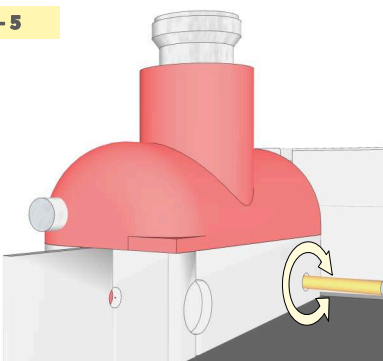
NOW FOR THREAD M4 IS NEED DRILLING TWO HOLES 3MM THROUGH EXISTING DRILLING HOLES INTO NEW ARRESTMENT

STEP - 4



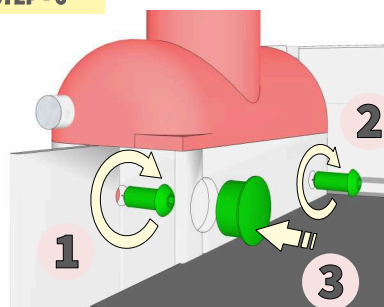
MAKE THREADS BY HELP THREAD M4 CUTTER TO NEW ARRESTMENT IN FIRST HOLE...

STEP - 5



THEN MAKE OTHER THREAD M4 TO NEW ARRESTMENT IN SECOND HOLE

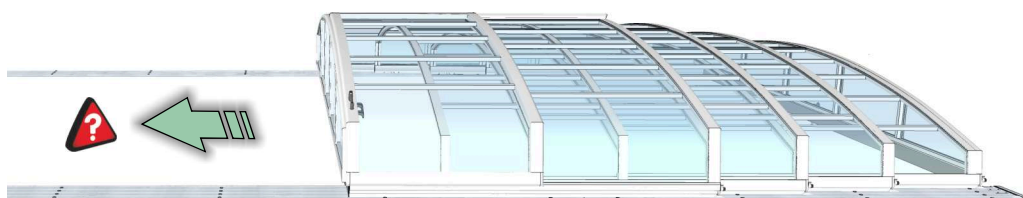
STEP - 6



NEW ARRESTMENT ENSURE BY TIGHTEN OF BOTH SCREWS TO TRAVEL OF SEGMENT IN THIS SHOWN ORDER

10

ALL SEGMENTS PUT BACK ON THE RAILS

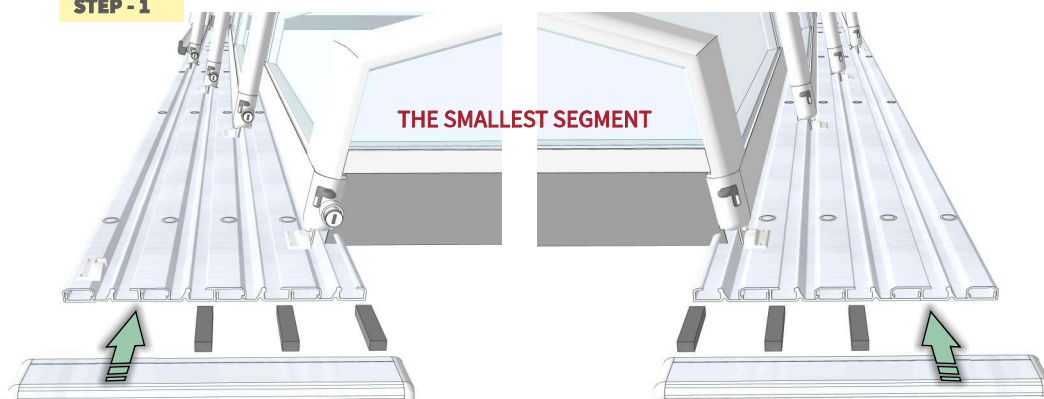


THE MARKED DIRECTION OF PUTTING IS RECOMMENDED

THEN THESE PARTS (END OF THE RAILS / PLASTIC STOPPERS),
GIVE BACK THESE PARTS ON SAME PLACES TO THE RAILS HOW IT WAS BEFORE !

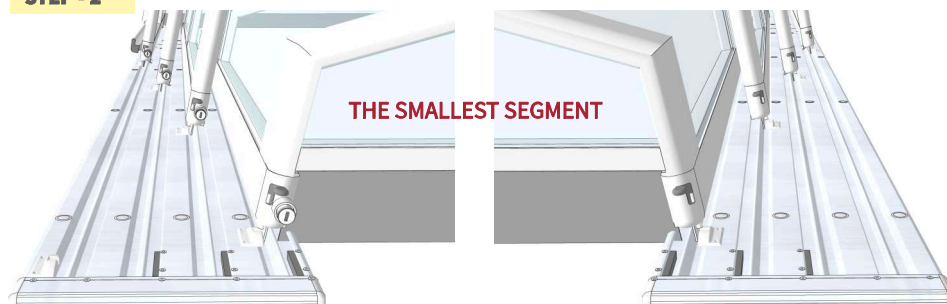
11

STEP - 1



AFTER SETTING UP THE PARTS, THEN FOLLOWS
THE DRILLING OF ASSEMBLY HOLES ACCORDING TO THE ORIGINAL DRILLING HOLES !

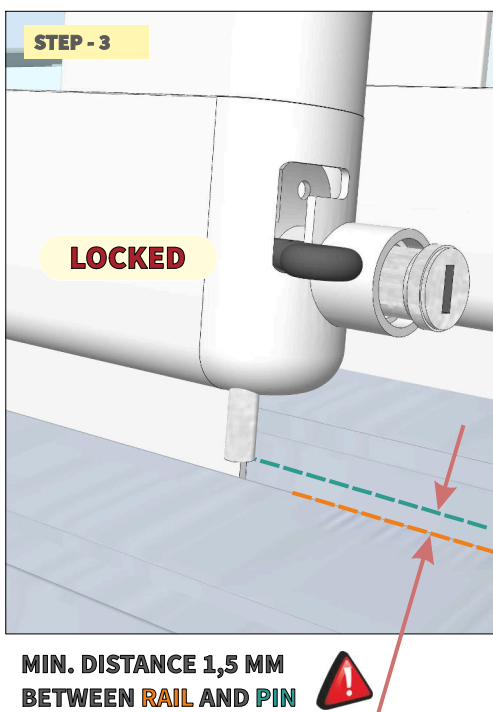
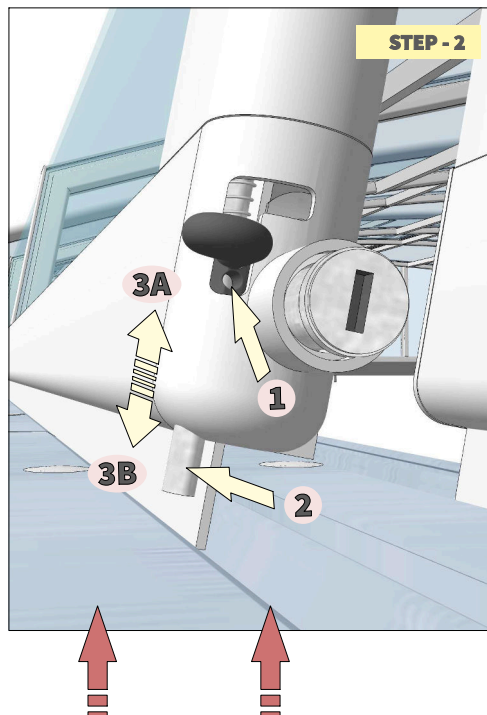
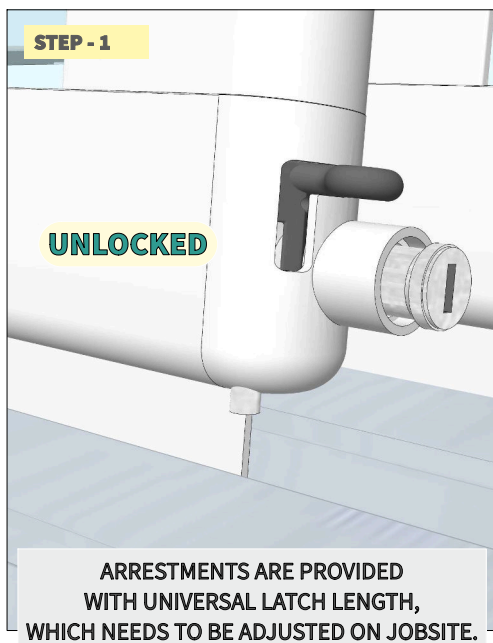
STEP - 2



NOW THE RAILS ARE WITH ENSURING PARTS - END OF THE RAILS / PLASTIC STOPPERS
AS LIKE HOW IT WAS BEFORE !

12

ARRESTMENT OF SEGMENTS - ADJUSTMENT OF PIN



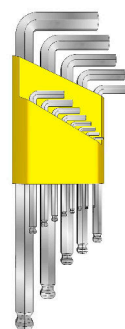
THE EXERTED ARRESTMENT PIN KEEPING A MINIMUM DISTANCE ABOVE THE RAIL WHEN IS IN LOCKED POSITION.

LEGEND FOR STEP nr.2:

- 1.) Uptighten screw by help imbus 2 mm, which fix this pin in some position.
- 2.) This pin grab by help with pliers and adjust length of pin from arrestment case.
- 3.) Pull down the 3A and 3A reaching similar parameters (distance 1,5 mm), after tighten screw.



FLAT PLIERS



IMBUS - 2 mm